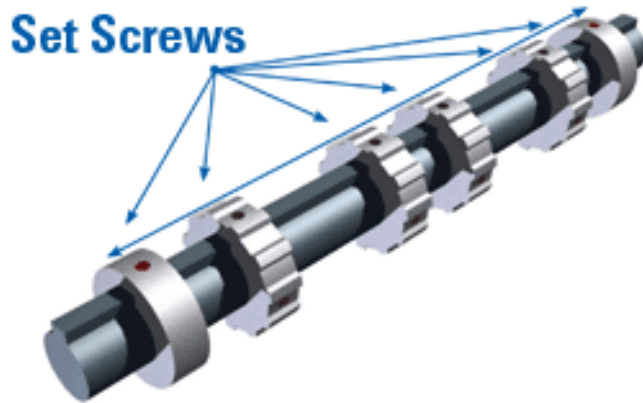


Tech Tip

Contributed by Guy Mitchell
Tuesday, 28 April 2009



Tech Tip

When replacing Wire Belt drive sprockets, we always recommend placing the sprocket orientation across the drive shaft.

Sprockets consist of two set screws approximately 90° apart and it's important that both set screws are aligned for proper engagement with the belt. The sprockets are secured this way when broached so if turned 180° from each other, it will not guarantee optimal sprocket alignment. In addition, having the set screws aligned makes for a quick and painless tightening.

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Last Updated (Thursday, 17 September 2009)