

# Splicing Flat-Flex XT® Belts

- The use of one- and three-space splice clips are recommended for installing Flat-Flex® XT belts. Consult the chart below for the recommended number and combinations of one- and three-space clips to use for the number of spaces across the width of various Flat-Flex® XT belts. These numbers may be different than for classic Flat-Flex.

**DISCONNECT AND LOCKOUT POWER**  
**ANTES DE PROCEDER DESCONECTE Y AISLE LA FUENTE DE PODER**

**IMPORTANT NOTE:**  
 If you prefer to use single space clips exclusively, you use the same number of clips as XT spaces - placing the clips only in the XT spaces.

24 x .072 XT		
Belt Width	# XT Spaces*	# of Clips 3-Space + 1-Space Clips
11.94 to 14.50	5	2 + 1
14.56 to 17.00	6	3 + 0
17.19 to 19.75	7	3 + 1
19.81 to 22.25	8	4 + 0
22.44 to 25.00	9	4 + 1
25.05 to 27.50	10	5 + 0
27.69 to 30.25	11	5 + 1
30.31 to 32.75	12	6 + 0
32.94 to 35.50	13	6 + 1
35.56 to 38.00	14	7 + 0
38.19 to 40.75	15	7 + 1
40.81 to 43.48	16	8 + 0

42 x .062 XT		
Belt Width	# XT Spaces*	# of Clips 3-Space + 1-Space Clips
10.06 to 12.88	4	2 + 0
12.94 to 15.75	5	2 + 1
15.81 to 18.50	6	3 + 0
18.56 to 21.38	7	3 + 1
21.44 to 24.25	8	4 + 0
24.31 to 27.13	9	4 + 1
27.19 to 30.00	10	5 + 0
30.06 to 32.88	11	5 + 1
32.94 to 35.75	12	6 + 0
35.81 to 38.63	13	6 + 1
38.69 to 40.50	14	7 + 0
40.56 to 42.00	15	7 + 1

